## MESSRS.

### SPECIFICATION FOR APPROVAL

承認

Product	PIEZO BUZZER
Part No.	AZ-1440E-P17
Customer Approval	
Customer Part No.	

Approved By	Checked By	Made By
工程部	工程部	工程部
JASON CHEN	ZACK GUO	JEERY CHEN
JAN-14-2013	JAN-14-2013	JAN-14-2013



# Advanced Acoustic Technology Corporation 吴宬股份有限公司//常州笠翔电子有限公司



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http://www.aatc.tw EDITION:1.1

**RoHS** 



# ADVANCED ACOUSTIC TECHNOLOGY CORP.

# 昊宬股份有限公司

			REVISIONS	
	PRODUC	T	PIEZO BUZZER	
PART NO.		<b>D</b> .	AZ-1440E-P17	
REV.	REVISER	DATE	DESCRIPTION	
1	ZACK	2011-02-18	Creating new drawing SPEC.	
2	JERRY	2013-01-14	更新公司名稱:昊宬股份有限公司	
				RoH

	ITEM	UNITS	SPECIFICATIONS	CONDITIONS
01	Rated Voltage	V	5	Va a (Saucro Woye) 1/2 duty
02	Operating Voltage	V	1~ 20	Vp-p (Square Wave) 1/2 duty
03	Rated Current	mA(Max)	1	Rated Voltage
04	Sound pressure level (Distance at 10cm )	dBA(Min)	80	Rated Voltage Rated Frequency
05	Resonant Frequency	Hz	4000± 500	Rated Voltage
06	Capacitance	pF	13000±30%	At 120Hz
07	Operating Temp.	$^{\circ}$	-20 ~ +70	
08	Storage Temp.	$^{\circ}$	-40 ~ +80	
09	Weight	g	1.0	

#### 2. MEASURING METHOD

#### 2-1. Test Condition

#### **STANDARD**

Temperature : 15 ~ 35  $^{\circ}\mathrm{C}$ 

Relative humidity: 45% ~ 85%,

Atmospheric pressure: 860mbar to 1060mbar.

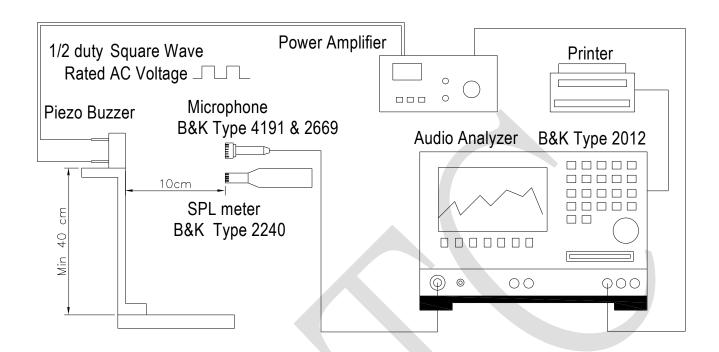
#### **JUDGEMENT**

Temperature :  $20\pm3^{\circ}$ C

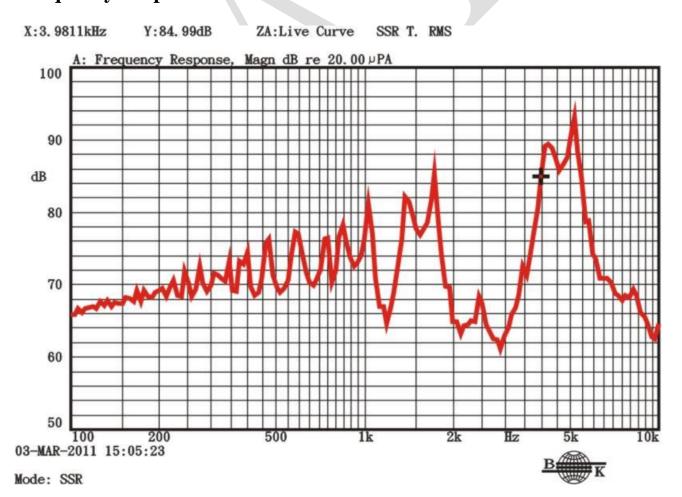
Relative humidity: 60% ~ 70%,

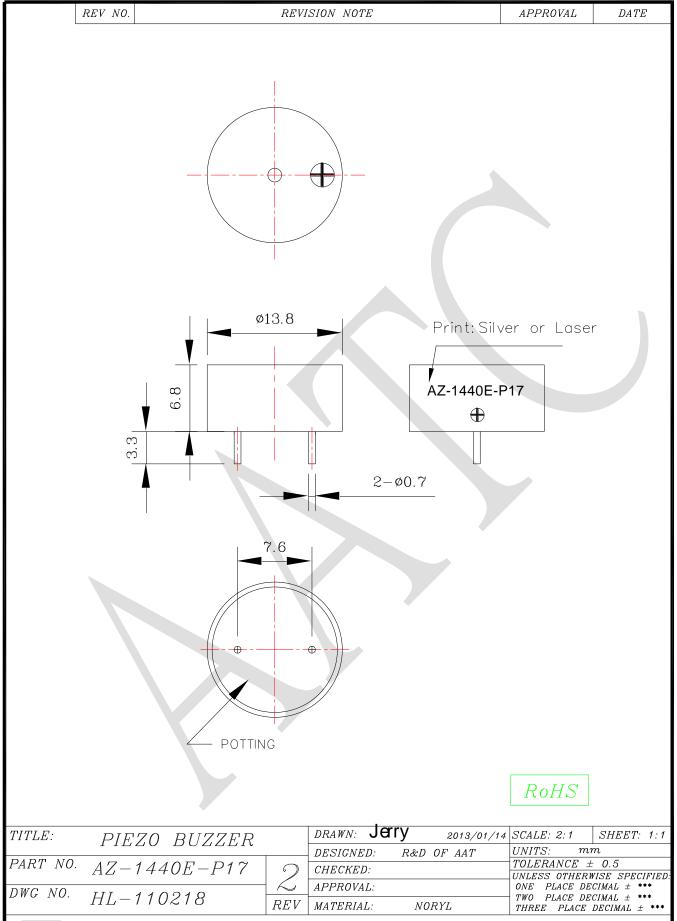
Atmospheric pressure: 860mbar to 1060mbar

#### 2-2. Standard Test Fixture



#### 2-3. Frequency Response Curve







#### 4. RELIABLITY TESTS

Item		Test conditions	Evaluation standard		
01	High temp. Storage life	The part shall be capable of withstanding a storage Temperature of +80 $^{\circ}$ C for 96 hours.			
02	Low temp. Storage life	The part shall be capable of withstanding a storage Temperature of -40° for 96 hours. ■	After the test the part shall meet specifications without     Any degradation in appearance		
03	Temp. cycle	The part shall be subjected 10 cycles.  One cycle shall of;  80 ° C  -40 ° C  30 min  60 min			
04	Temp./Humidity cycle	The part shall be subjected with 90~95% R.H at +40 $^{\circ}$ C for 96 hours.			
05	Free drop (Packing)	The part only shall be dropped from a height of 100cm onto a 10mm thick wooden board 1 times in 3 axes (X.Y.Z).  (a total of 3 times).	and performance except S.P.L  2. S.P.L shall be ±7 dB.		
06	Lead Strength	Pull lead with a force of 9.8N,on the direction of the lead axis for 10:10±1 sec			
07	Vibration	9.3g 0.3g Time :1min/axis  10 55 Hz  Make this test for the directions of X, Y, Z for 2 hours each (total 6 hours).			

### Note:

- 1. After solder bath, the cooling time must be longer than 2 hours before function test.
- 2. If you need more information, please contact our technology department, thank you.

**CAUTION: WASH NOT ALLOWED!** 

警告:不可使用於水洗製程!

#### 5. SOLDERING CONDITION

Recommend using constant searing-iron in temperature range 360±5°C. Soldering time 2 seconds