MESSRS.

SPECIFICATION FOR APPROVAL

承　　認　　書

Product	**MAGNETIC BUZZER (SELF-DRIVE)**
Part No.	**AX-1209-P3 (RoHS)**
Customer Approval	

Approved By	Checked By	Made By

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ADVANCED ACOUSTIC TECHNOLOGY CORP.
芷翔科技股份有限公司

File Name:

1. Specifications

AX-1209-P3(RoHS)

Items		Units	Specifications	Conditions
01	Rated Voltage	VDC	9	Response Time 500 mSec
02	Operating Voltage	VDC	6 ~ 12	Volts D.C
03	Consumption Current	mA (Max)	Mean 35 Peak 105	Applying rated voltage
04	Direct Current Resistance	Ohm	None	
05	Sound Output	dBA (min)	88	Distance at 10cm,applying rated voltage
06	Basic Frequency	Hz	2400± 300	
07	Operating Temp.	℃	-20 ~ +70	
08	Storage Temp.	℃	-30 ~ +80	
09	Weight	Gram	2	

2. Measuring Method

2-1. Test Condition

STANDARD

Temperature : 15 ~ 35℃

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

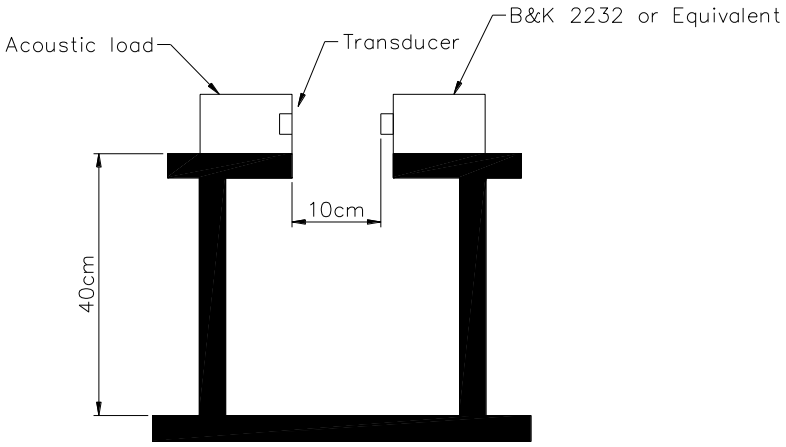
JUDGEMENT

Temperature : 20±3℃

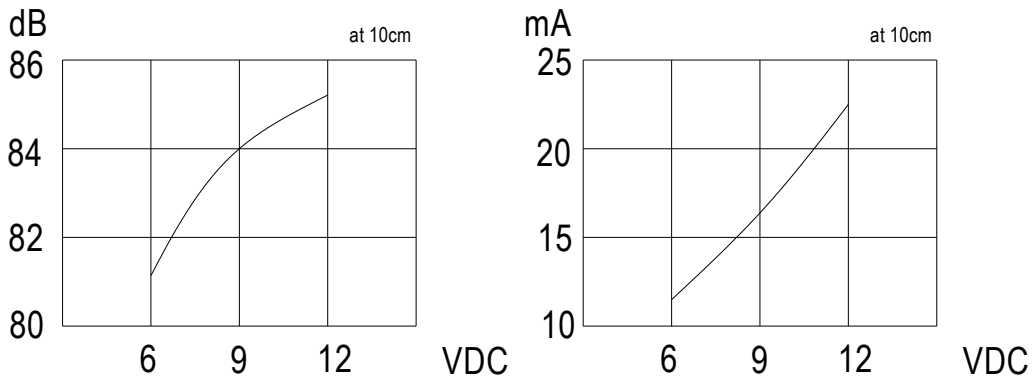
Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

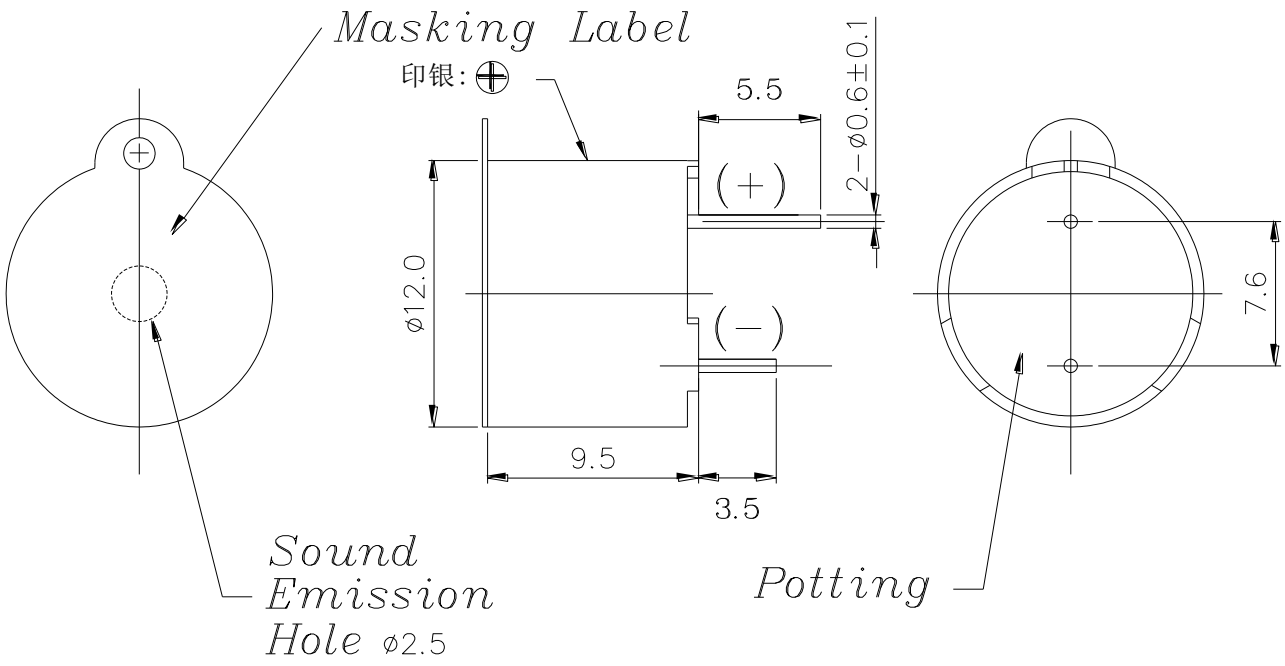
2-3. Standard Test Fixture



2-4. Frequency Response Curve



REV NO.	REVISION NOTE	APPROVAL	DATE

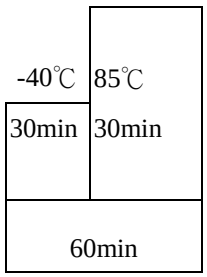
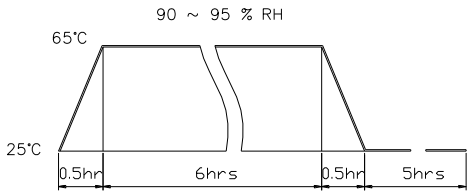


WAVE SOLDER AND WASH ALLOWED

TITLE: SOUND TRANSDUCER DIMENSIONS	DRAWN: Lily 2007/08/27	SCALE: 3/1	SHEET: 1 OF 1
	DESIGNED: R&D OF AAT	UNITS: mm	
PART NO. AX-1209-P3	CHECKED:	TOLERANCE ± 0.5	
DWG NO. DTE-1034	APPROVAL:	UNLESS OTHERWISE SPECIFIED: ONE PLACE DECIMAL ± *** TWO PLACE DECIMAL ± *** THREE PLACE DECIMAL ± ***	
REV 1	MATERIAL: PPO		

ADVANCED ACOUSTIC TECHNOLOGY CORPORATION

4.RELIABILITY TEST

Item		Test conditions	Evaluation standard
01	High temp.Storage life	The part shall be capable of withstanding a storage Temperature of 95℃ for 96 hours.	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 74dB or more.
02	Low temp.Storage life	The part shall be capable of withstanding a storage Temperature of -50℃ for 96 hours.	
03	Temp. cycle	The part shall be subjected 10 cycles. One cycle shall consist of;  	
04	Temp./Humidity cycle	The part shall be subjected 10 cycles. One cycle shall be 12 hours and consist of;  	
05	Operating life	Rated Voltage applied. 1. Ordinary temperature The part shall be subjected to 1000 hours at room tremperature (25 ±10℃) 1. High temperature The part shall be subjected to 500 hours at 85℃ 2. Low temperature The part shall be subjected to 500 hours at -40℃	
06	Lead Strength	Pull load on the direction of the lead axis for 10 ±1 sec.	
07	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	

Item		Test conditions	Evaluation standard
08	Fixed drop	The part shall be mounted on standard pc board and dropped from a height of 152cm onto a concrete floor 5 times in each 6 planes.(a total of 30 times)	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 74dB or more.
09	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	
10	Solder heat resistance	Soldering into solderbath : 350±5℃ Soaking time : 3.5±0.5 sec	
11	Solder ability	Soldering : 250±5℃ / 5 Sec. 350±5℃/ 1.5 Sec Soldering t into solderbath : 250±5℃ Soaking time : 2±0.5 sec.	
12	Lead strength	Pull lead with a force of 10N,on the direction of the lead axis for 10 :10±1 sec	
13	Washability	Solvent : deionized water Solvent temp. : 55±5℃ Soaking time : 5±0.5 min.	