



MESSRS.

SPECIFICATION FOR APPROVAL

承 認 書

Product	DYNAMIC SPEAKER
Part No.	AK-1304DA-2C (RoHS)
Customer Approval	
Customer Part No.	

Approved By	Checked By	Made By
 <p>工程 Bob Chen AUG-25-2011</p>	 <p>工程 Vincent Hsu AUG-25-2011</p>	 <p>工程 Jason Chen AUG-25-2011</p>



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EDITION:1.1

1. SPECIFICATION

AK-1304DA-2C (RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 13 mm	
03	Rated Input Power	0.5 W	
04	Max. Input Power	1.0 W for 1 minute	
05	Impedance	$4\Omega \pm 15\%$ at 1.5KHz 1V	
06	Resonance Frequency (Fo)	1100 Hz \pm 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	80 dB(0.1W/0.1M) \pm 3 dB	at AVE 1.0, 1.2, 1.5, 2.0 KHz.
		86 dB(0.5W/0.1M) \pm 3 dB	
08	Frequency Range	Fo – 5 K Hz	
09	Total Harmonics Distortion	Max 8 % at 1 KHz, 1.5V.	
10	Voice Coil	Diameter 7.2 mm	
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ 6.5 X 1.0t mm	
12	Weight	1.2g \pm 0.5g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source 0.5W	
15	Buzz, Rattle, etc.	Should not be audible at 1.41V sine wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 15 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20°C to +60°C	
		Storage temperature: -30°C to +70°C	

2. MEASURING METHOD

2-1 .Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity: 45% ~ 85%,

Atmospheric pressure: 860mbar to 1060mbar.

JUDGEMENT

Temperature : 20±3°C

Relative humidity: 60% ~ 70%,

Atmospheric pressure: 860mbar to 1060mbar

2-2. Standard Test Fixture

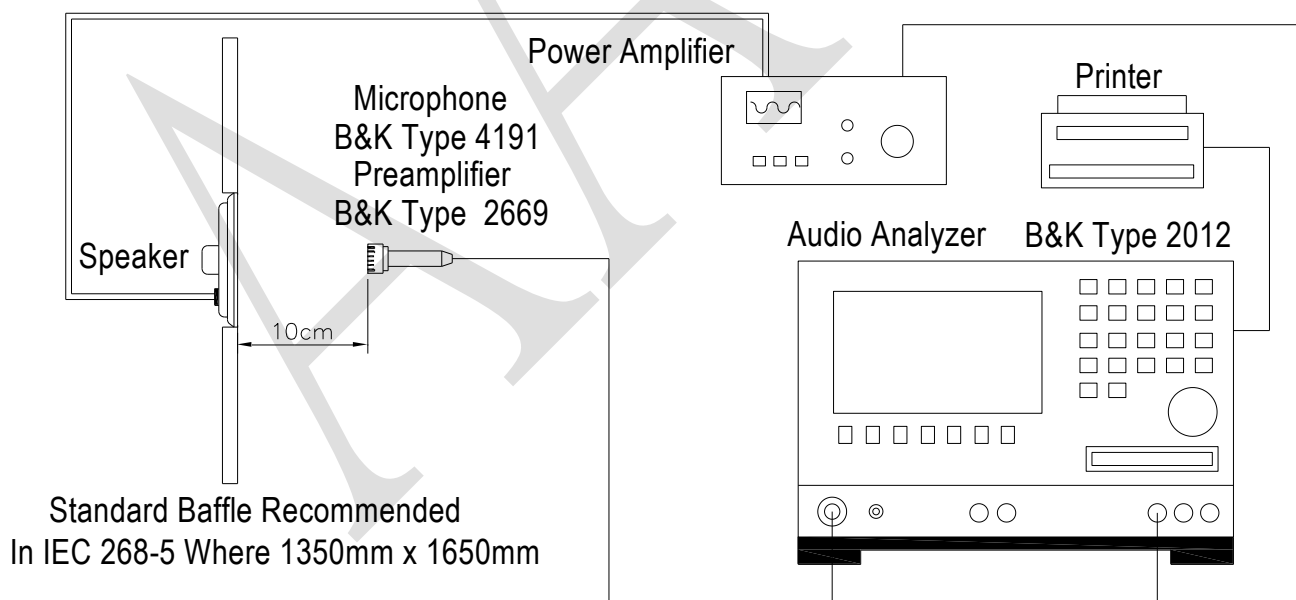
1. Input Power: 0.5 W (1.41 V)

2. Zero Level : -dB

3. Mode: SPEAKER

4. Potentiometer Range: 50dB

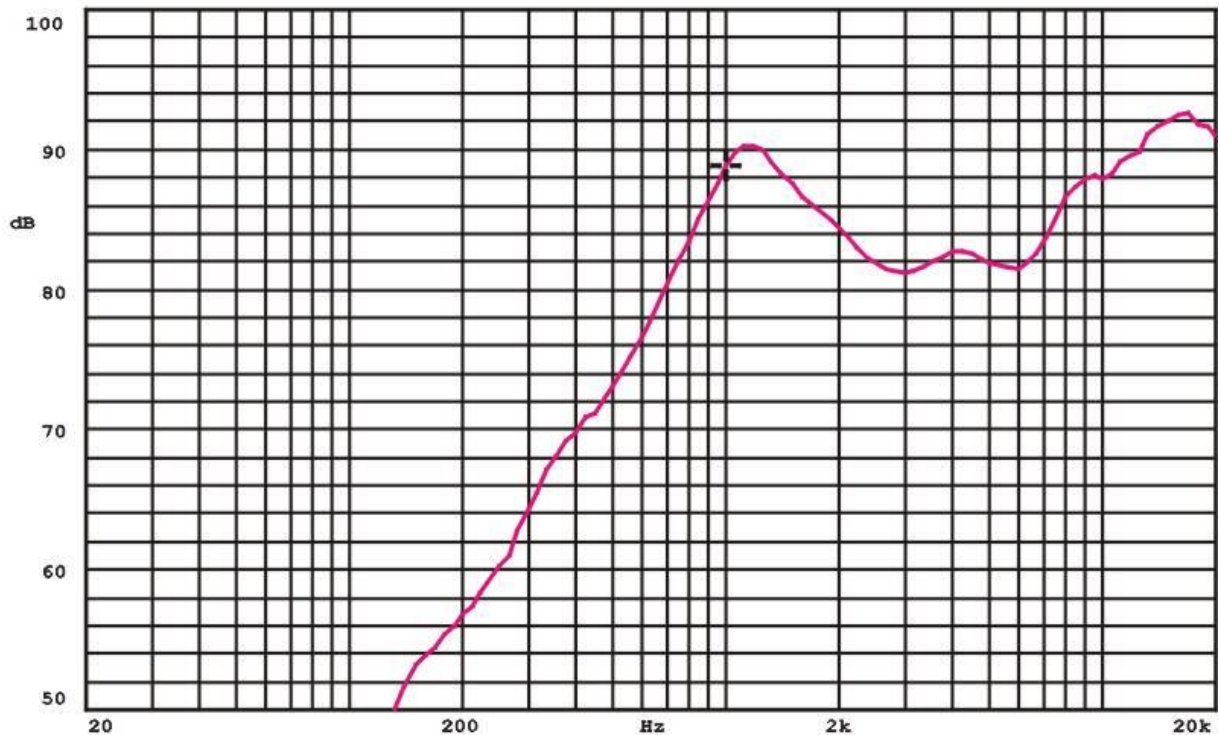
5. Sweep Time: 0.5sec



2-3. Frequency Response Curve

X:1.0000kHz *Y:88.82dB ZA:Live Curve SSR Fund.

A: Frequency Response, Magn dB re 20.00 μ PA



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Mode: SPEAKER

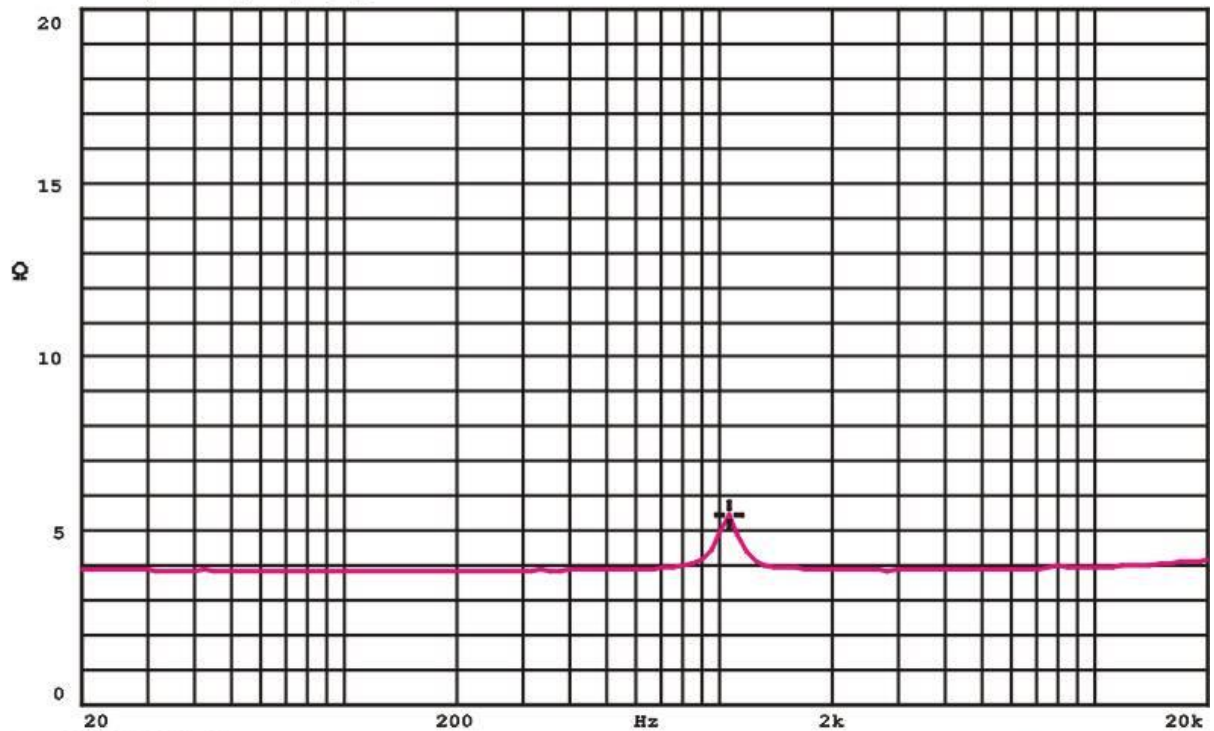


2-4. Impedance Curve

IMPEDANCE MEASUREMENTS: Measurement of Impedance $Z(j\omega)$

X:1.0600kHz Y:5.475 Ω ZA:Live Curve Impedance

A: Impedance, Magn [Ω]

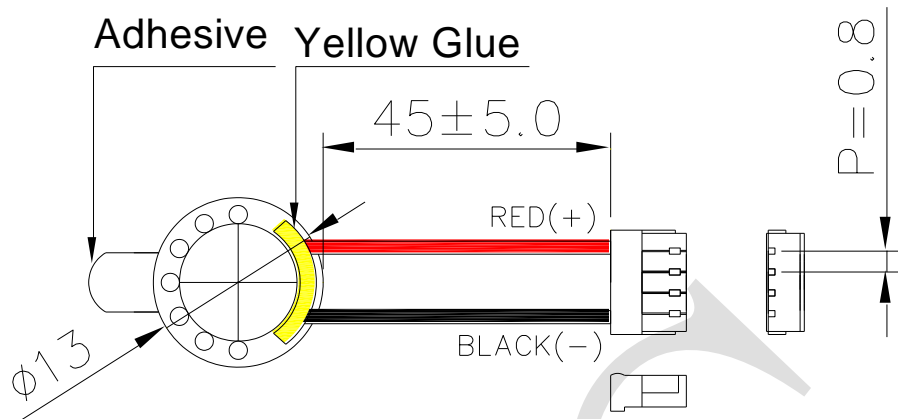


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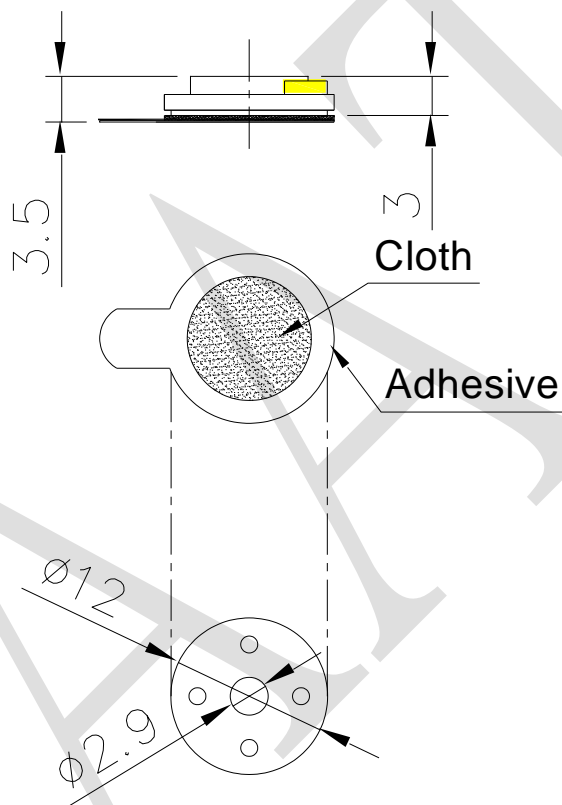
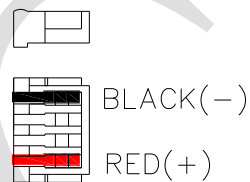
Mode: $Z(j\omega)$



REV NO.	REVISION NOTE	APPROVAL	DATE
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Wires: UL1571,32#AWG ;
Connector : JST 04 SUR-32S Equivalent.



RoHS

TITLE: DYNAMIC SPEAKER	DRAWN: Jason 2011-08-25	SCALE: 1:1	SHEET: 1 : 1
PART NO. AK-1304DA-2C	DESIGNED: R & D OF AAT	UNITS: mm	TOLERANCE ± 0.5
DWG NO. HS-110825	CHECKED:	UNLESS OTHERWISE SPECIFIED:	
	APPROVAL:	ONE PLACE DECIMAL \pm ***	
REV 1	MATERIAL: *****	TWO PLACE DECIMAL \pm ***	
		THREE PLACE DECIMAL \pm ***	



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ADVANCED ACOUSTIC TECHNOLOGY CORPORATION

5. RELIABILITY TESTS

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+40^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	<p>The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of</p>
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~55~10Hz sin-wave sweep 15min. 5G(constant) X, Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, Y, Z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, Y, Z 6 direction. 1 time each, total 6 times.
09	Load test	Rated power white noise is applied for 96 hours
10	Max Power test	Max power 1 min. on - 2 min. off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 15 seconds without resulting in any damage or rejection.

Criterion :

1. After testing any of the above reliability test items, the change of S.P.L shall be within ± 3 dB.
2. If you need more information, please contact our technology department, thank you.

6. CONFIGURATION LIST

AK-1304DA-2C			
NO.	COMPONENTS	MATERIAL	REMARK
01	Adhesive	Black EVA +Pastern + Paper	
02	Dustproof	Black Cloth	
03	Front Cover	SUS	
04	Diaphragm	PET	
05	Voice coil	Self – bonding wire	
06	Frame	SPCC	
07	Plate	SPCC	
08	Magnet	Nd-Fe-B	
09	PCB	FR4	
10	Yellow glue		
11	Wire	UL1571 AWG32#(RED & BLACK)	
12	Connector	JST 04 SUR-32S	