




MESSRS. 妙昌科技股份有限公司

SPECIFICATION FOR APPROVAL

承 認 書

Product	ELECTRO MAGNETIC BUZZER SELF(SMD)
Part No.	AD-1005-BM
Customer Approval	
Customer Part No.	

Approved By	Checked By	Made By
		



Advanced Acoustic Technology Corporation
昊宸股份有限公司 // 常州笠翔电子有限公司



ISO 9001 Certified

ISO 14001 Certified

QS9000 Certified

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RoHS

1. SPECIFICATION

AD-1005-BM

ITEM		UNITS	SPECIFICATIONS	CONDITIONS
01	Rated Voltage	V	5	
02	Operating Voltage	V	3 ~ 8	
03	Rated Current	mA (Max)	30	Rated Voltage
04	Sound pressure level	dB(A) (Min)	80	Distance at 10cm
05	Resonant Frequency	Hz	2700± 300	
06	Operating Temp.	°C	-20 ~ +70	
07	Storage Temp.	°C	-30 ~ +85	
08	Weight	g	1.0	

2. MEASURING METHOD

2-1. Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure: 860mbar to 1060mbar.

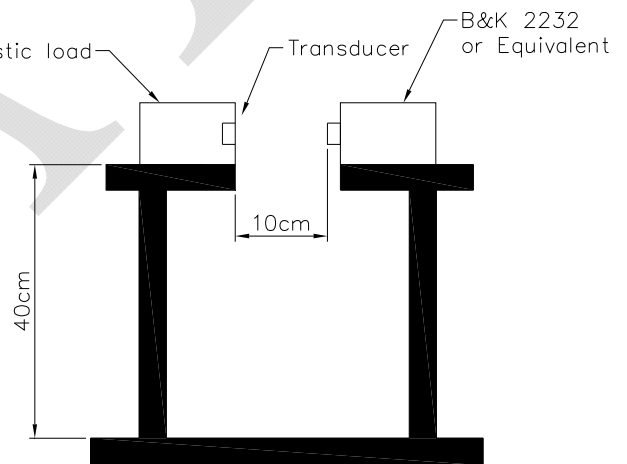
JUDGEMENT

Temperature : 20±3°C

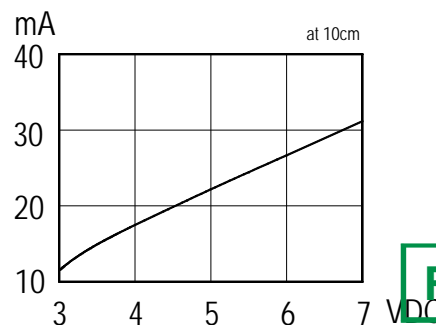
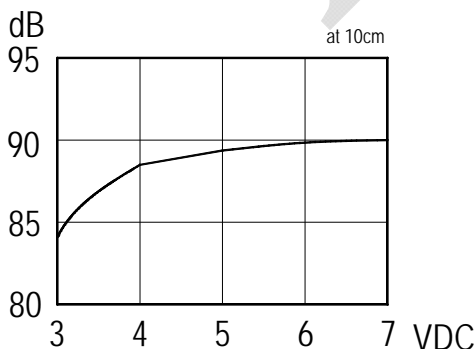
Relative humidity : 60% ~ 70%,

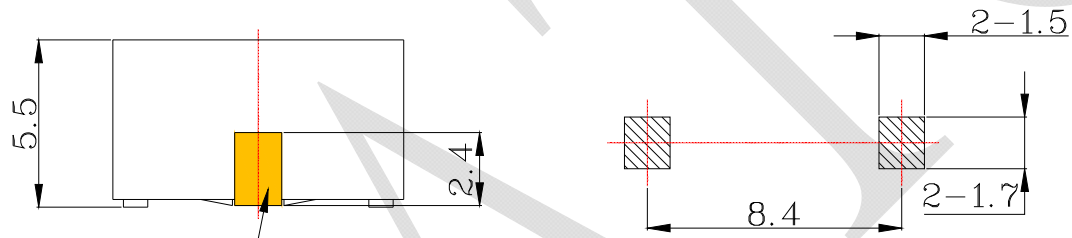
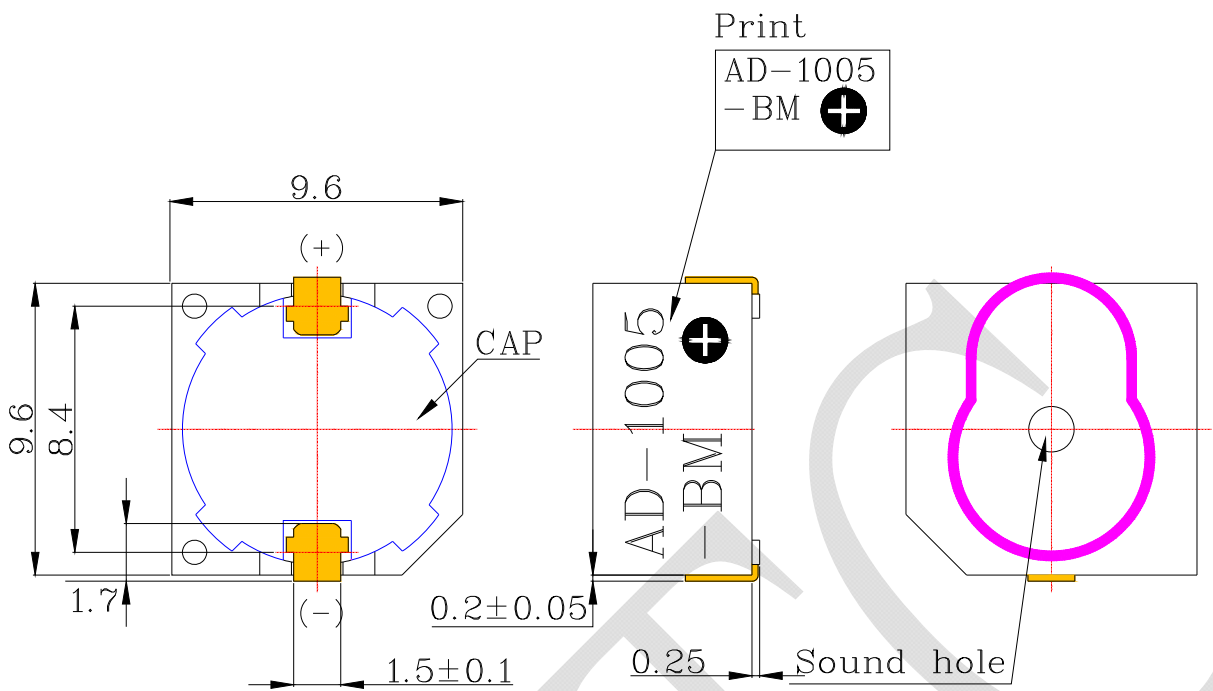
Atmospheric pressure : 860mbar to 1060mbar

2-2. Standard Test Fixture



2-3. Frequency Response Curve





Gold

RECOMMENDED P.C.B LAYOUT



Melting point 268°C ~301°C

Applications exempted from the restriction in Article 4(1)
Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead)

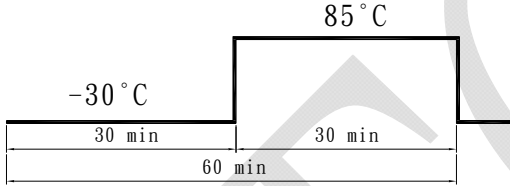
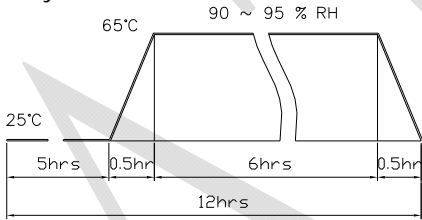
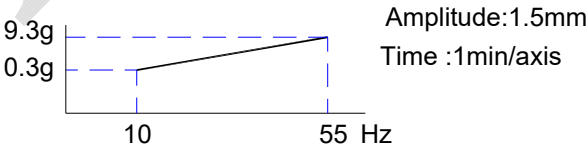
RoHS

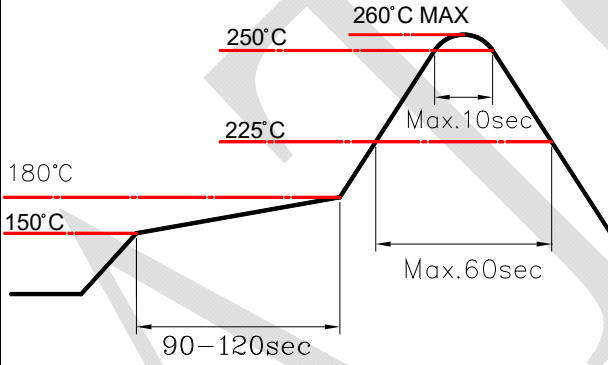
TITLE: SOUND TRANSDUCER (SMD)		DRAWN: Zack	2015/08/06	SCALE: 1:1	SHEET: 1 : 1
PART NO. AD-1005-BM		DESIGNED: R & D OF AAT	UNITS: mm		
DWG NO. SMD-096055F-05027DJ		CHECKED:	TOLERANCE ± 0.5		
		APPROVAL:	UNLESS OTHERWISE SPECIFIED: ONE PLACE DECIMAL ± *** TWO PLACE DECIMAL ± *** THREE PLACE DECIMAL ± ***		
REV	4	MATERIAL: PPS			



ADVANCED ACOUSTIC TECHNOLOGY CORPORATION

4. RELIABILITY TESTS

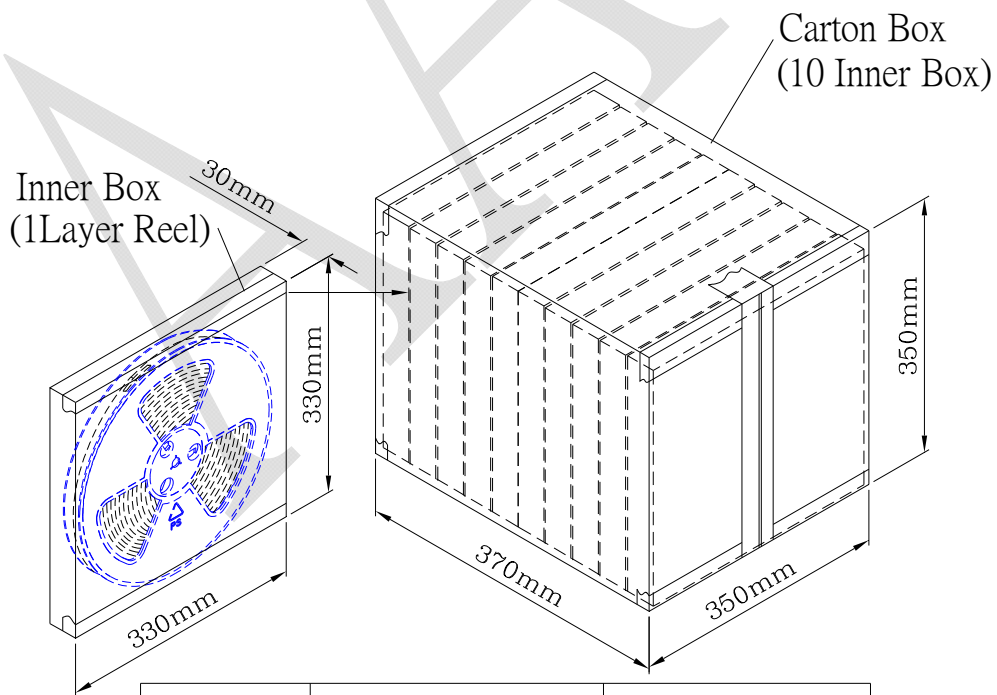
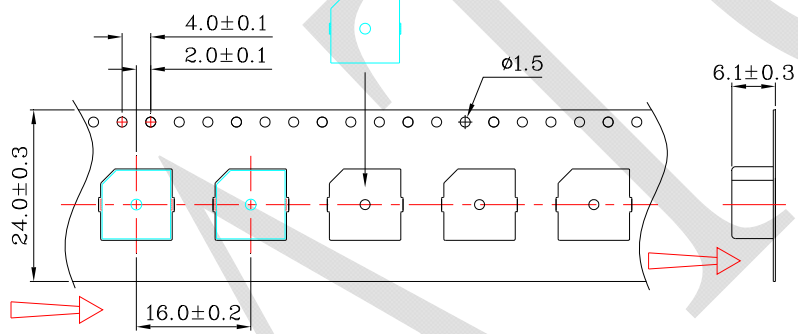
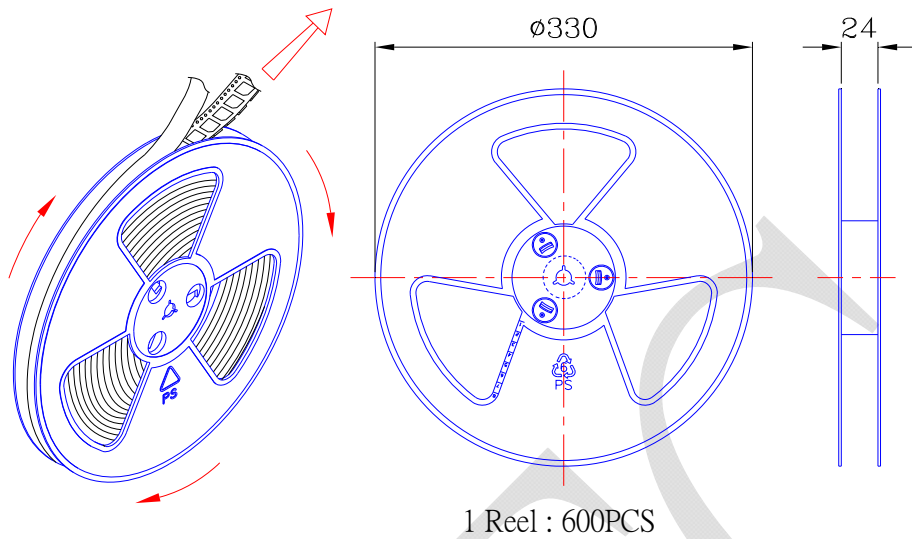
Item	Test conditions	Evaluation standard
01 High temp. Storage life	The part shall be capable of withstanding a storage Temperature of +85°C for 96 hours.	
02 Low temp. Storage life	The part shall be capable of withstanding a storage Temperature of -30°C for 96 hours.	
03 Temp. cycle	<p>The part shall be subjected 10 cycles. One cycle shall of ;</p> 	
04 Temp./Humidity cycle	<p>The part shall be subjected 10 cycles. One cycle shall of;</p> 	<p>1. After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L</p> <p>2. S.P.L shall be ± 7 dB.</p>
05 Operating life	<p>Rated Voltage, Frequency applied.</p> <ol style="list-style-type: none"> Ordinary temperature The part shall be subjected to 1000 hours at room temperature ($25 \pm 10^\circ\text{C}$) High temperature The part shall be subjected to 500 hours at 70°C Low temperature The part shall be subjected to 500 hours at -20°C 	
06 Vibration	 <p>Make this test for the directions of X, Y, Z for 2 hours each (total 6 hours).</p>	

Item	Test conditions	Evaluation standard
07 Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 1 times in 3 Direction each (X.Y.Z). (a total of 3 times).	
08 Free drop (Packing)	The part only shall be dropped from a height of 100cm onto a 10mm thick wooden board 1 times in 3 axes (X.Y.Z). (a total of 3 times).	
09 Solder heat resistance	<p>1.Hand Soldering : $360\pm 10^{\circ}\text{C}$, 2 ± 0.5 Sec. Recommend using constant searing-iron</p> <p>2.Soldering into solder bath:$260\pm 5^{\circ}\text{C}$, $5\sim 10$ Sec. Soldering profile.</p> 	<p>1. After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L</p> <p>2. S.P.L shall be ± 7 dB.</p>
10 Wash ability	<p>Solvent : deionizer water</p> <p>Solvent temp. : $55\pm 5^{\circ}\text{C}$</p> <p>Soaking time : 5 ± 0.5 min.</p> <p>After the washing process, be sure to tear off the label.</p>	

Note:

1. After solder bath, the cooling time must be longer than 2 hours before function test.
2. If you need more information, please contact our technology department, thank you.

5. RPACKING



Inner Box	330mmx330mmx30mm	1x600PCS=600PCS
Carton Box	350mmx350mmx370mm	10x600PCS=6,000PCS